

Date: Wednesday, 5/23/2007 3:43:25 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LATCH ASSEMBLY			
Job Number	: 32504						
Estimate Number	: 10303						
P.O. Number	: N/A		Part Number	: D2586			
This Issue	: 5/23/2007	S.O. No.	: N/A		Drawing Number	: D2586 REVD	
Prsht Rev.	: NC		Project Number	: N/A			
First Issue	: N/A		Drawing Revision	: D			
Previous Run	: 30880		Material	: N/A			
Written By	: <i>[Signature]</i>		Due Date	: 6/4/2007			
Checked & Approved By	: <i>[Signature]</i>		Qty:	100	Um:	Each	
Comment	: Est E 02.01.31		Added Inspect level 21 NG				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *3831**C207/05/25*

Possible Supplier: Southco, P/N: C2-32-25

Certification Required

100

2.0	C23225	DOOR LATCH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)

DOOR LATCH

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

1-Receive and inspect for transit damage

2-Attach certification

3-Stock Keys as: C2-32-25 Keys

4-Discard hardware

*EJ 07/06/07 (00)**PLW*

4.0	D30157	Lock Nut
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)

Lock Nut

Pick:

Qty

Part Number

Description

Batch

1

D3015-7

Lock Nut

*B30915**FF 07-06-28*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
7/06/08	3.0	Add a QC5, perm. Change QC5	J	7/06/08		J 7/06/08	J 7/06/08

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/06/08
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LATCH ASSEMBLY

Job Number: 32504

Part Number: D2586

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Drill Hole to 0.191"

FF 07-06-12

100

2-Counterface as per Dwg D2586

PF 07-06-27

100

3-Assemble Lock Nut to Hinge. Leave Latch Unlocked.

FF 07-06-28

100

6.0 QC5

INSPECT WORK TO CURRENT STEP



DSP 15

cont 81

En-0266128

X 100

Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Pa 7/6/28 (100)

8.0 QC21

FINAL INSPECTION/W/O RELEASE



100

Comment: FINAL INSPECTION/W/O RELEASE

Sc 07/06/29

Job Completion



U 07-06-29

54
30
16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

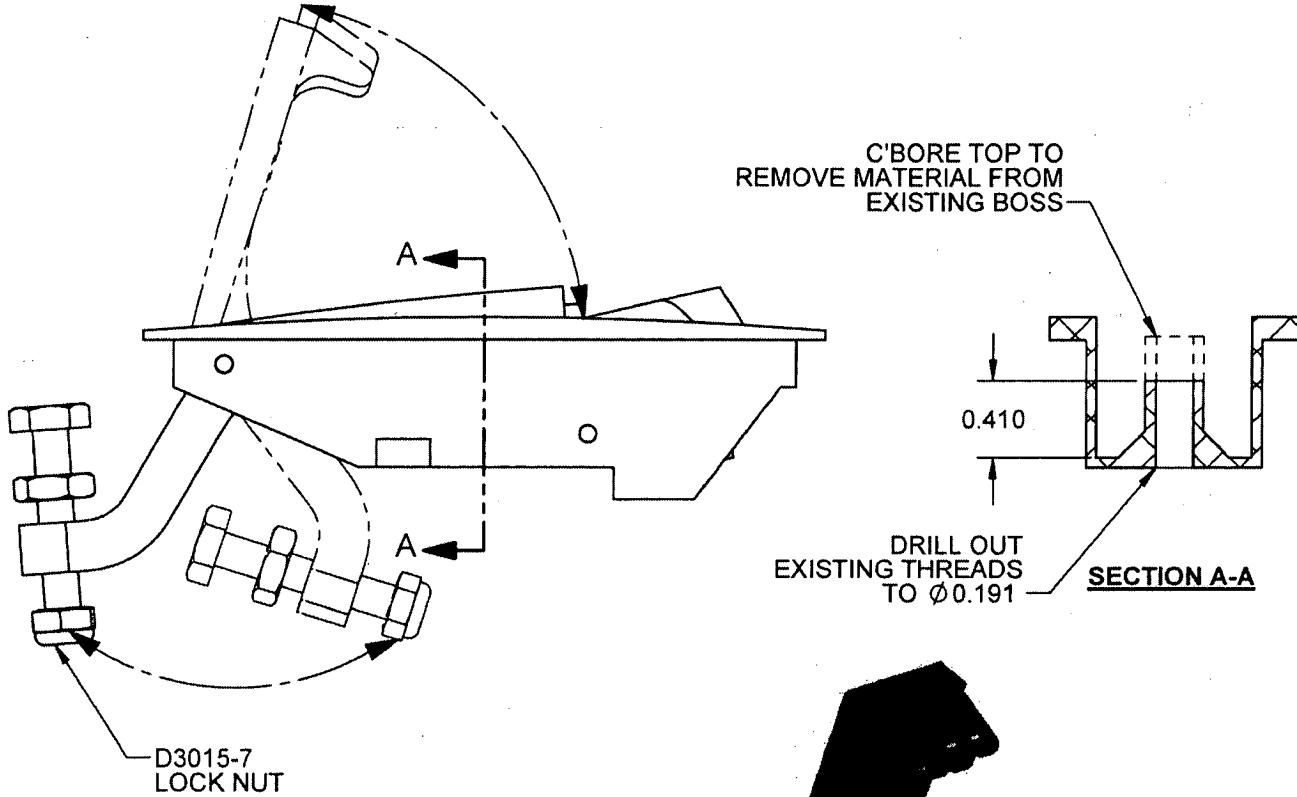
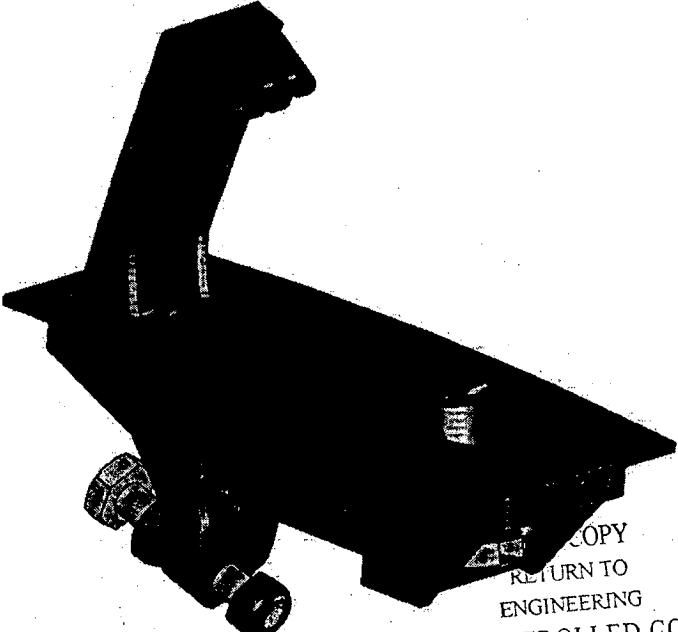
NOTE: Date & initial all entries

DART

DESIGN KE	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED LE	APPROVED CH	DRAWING NO. D2586
DATE 06.10.19		REV. D SHEET 1 OF 1 TITLE DOOR LATCH SCALE 1:1

RELEASED
06.12.22

REV	DATE	DESCRIPTION
A	96.07.15	NEW ISSUE
B	97.07.23	CHANGED C'BORE DEPTH
C	97.09.03	REVISED C'BORE DEPTH
D	06.10.19	ADD D3015-7 P/N: UPDATE DRAWING

**D2586 DOOR LATCH****NOTES:**

- 1) MAKE FROM SOUTHCOP P/N: C2-32-25
- 2) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS
OTHERWISE NOTED
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32504

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OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

C.H. Sales Inc.

Emblem Crt
Toronto, Ontario M1S 1B1
Phone: 416-299-0089
Fax: 416-299-3255



PACKING SLIP

VENDOR #	
DUNS #	242445328
TAX #	R105150197

73684

STORE NUMBER BON DU CLIENT	DEPARTMENT DIVISION	CUSTOMER PO COMMANDE DU CLIENT	ORDER COMMANDE	PACK NUMBER BON DE LIVRAISON	BOL NUMBER BOL NUMBER	PICK # NUMERO PICK	A/R TERMS A/R TERMES	PAGE PAGE
243		3831	73684	86612		98323	NET 30 (limit)	1

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

SE
HXP
PIP
TOE
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7
CAN

TEL: 613-632-5200

TERM DE TRANSIT	SHIP VIA TRANSITAIRE	TRACER NUMERO DE TRACER	PACK DATE DATE DE PACK	CANCEL DATE DATE DE CANCEL	PCS PCS	WEIGHT POIDS	MEMO MESSAGES DIVERS
PPDC	Purolator Grnd	8124 191 5107	06/06/07	12/31/08	1	48.7	RR/FAX

PRODUCT CODE
CODE DU PRODUIT

REF-C3225	BLK LEV LATCH RAISED TRIG W/LK	100	100	0	
	<i>8/27/06/02</i>				

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www.tchweb.com

Conditions Of Sale:
All shipments FOB Scarborough, Ontario.
All returns are subject to a 15% handling charge and must be authorized.
All claims and discrepancies must be reported within 7 days.
We have the right to charge collection and attorney's fees of 25% and
interest of 2% per month (or 24% per annum) on all overdue accounts.

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T.C.H. Sales Inc.
40 Emblem Court
Toronto, Ontario M1S 1B1

Trans Continental Hardware
1370 William St. Suite 4
Buffalo, New York 14206

Trans Continental Hardware
10552 King William Drive
Dallas, TX 75220

1-800-465-6281
www.tchweb.com



CERTIFICATE OF COMPLIANCE

Date: JUNE 06, 2007

Customer Name DART AEROSPACE LTD.

Customer P.O. No. 3831 TCH Order No. 73684

Invoice No.: 90090 Date shipped: JUNE 06 2007

TCH Part No.: 555-C23 225

Item Description: BLK LEV LATCH RAISED TRIG w/LK

This is to certify that the items identified herein have been produced in accordance with applicable instructions and or specifications, drawings, approved samples and/or other descriptions set forth in the Purchase Order.

Signature:

A handwritten signature in black ink, appearing to read "Mike Shaffer". It is written over a horizontal line and includes the title "SHIPPER" written below the signature.

Title: